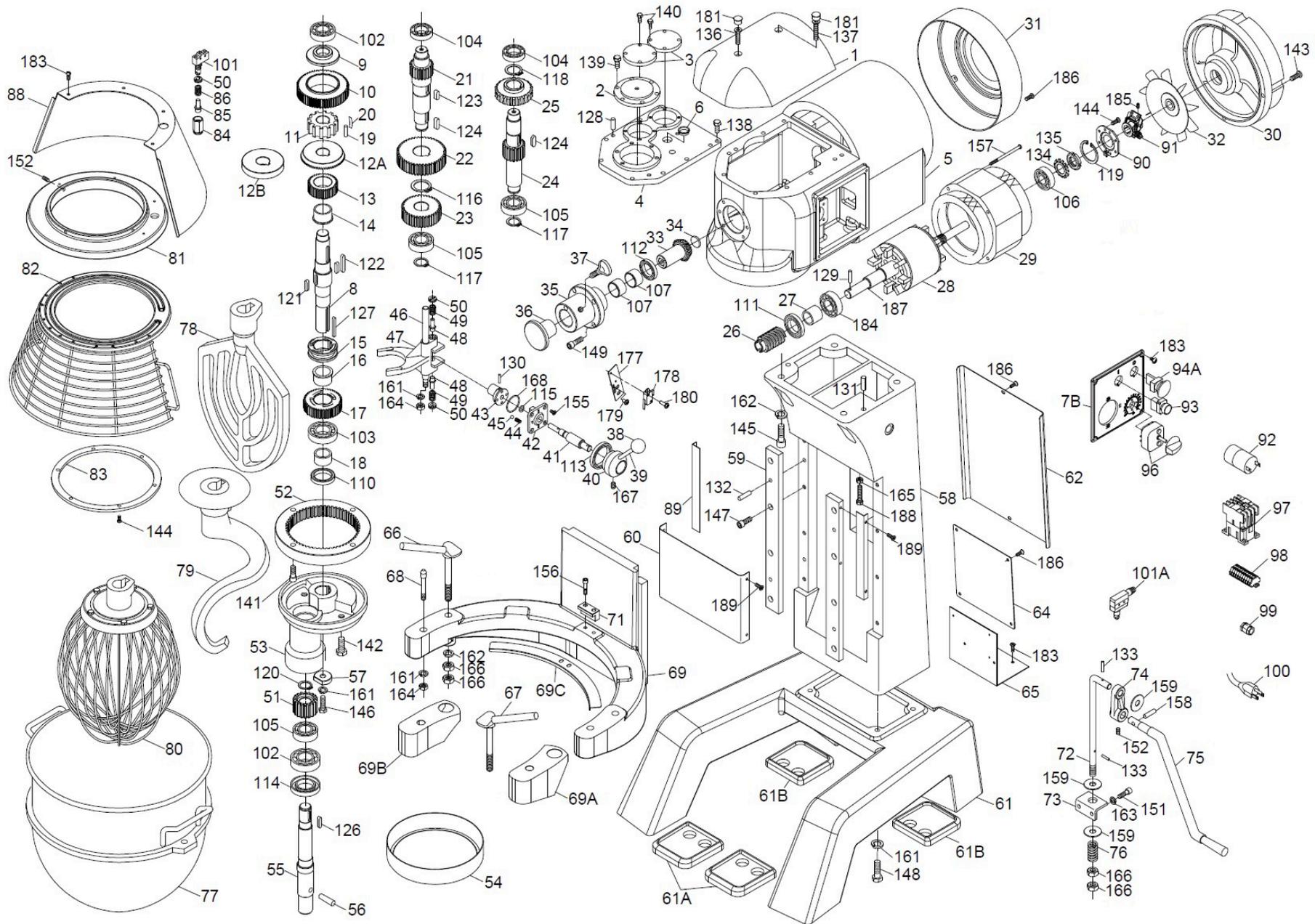


# MX160-101(PMA1040) Diagram

## 40L GEAR DRIVEN MIXER



# MX160-101(PMA1040) Spare Parts List

## 40L GEAR DRIVEN MIXER

MESSER : INTERNATIONAL CATERING EQUIPMENT PTY LTD

VALIDITY : 30 DAYS

DATE : 1015/6/19

DELIVERY TERM : EX-WORK

Prepared by : Michelle

Part No. of Diagram	KARMA NO.	Description	Quantity (PCS)	Remark
1	ZMX160-101001	Upper Lid	1	
2	ZMX160-101002	Planetary Bearing Retainer	1	
3	ZMX160-101003	Bearing Retainer	2	
4	ZMX160-101004	Gear housing Cover	1	
5	ZMX160-101005	Transmission Case	1	
6	ZMX160-101006	Grease Cover	1	
7	ZMX160-101007	Control panel	1	
8	ZMX160-101008	Planetary Shaft	1	
9	ZMX160-101009	Detain-Fixed Cover	1	
10	ZMX160-101010	Low speed Gear (58T)	1	
11	ZMX160-101011	Sleeve Drive	1	
12	ZMX160-101012	Bevel Gear (60T) (For HUB Unit)	4	
12B	ZMX160-101012A	Washer (For Non HUB Unit)	1	
13	ZMX160-101013	High Speed Gear (33T)	1	
14	ZMX160-101014	Copper Washer (33T)	1	
15	ZMX160-101015	Clutch	1	
16	ZMX160-101016	Copper Washer (45T)	1	
17	ZMX160-101017	45T Gear	1	
18	ZMX160-101018	Spacer	1	
19	ZMX160-101019	Pin	12	
20	ZMX160-101020	Spring Sheet	12	
21	ZMX160-101021	Shaft Gear (22T)	1	
22	ZMX160-101022	47T Gear	1	
23	ZMX160-101023	35T Gear	1	
24	ZMX160-101024	Worm Gear Shaft	1	
25	ZMX160-101025	Worm Gear	1	

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Part No. of Diagram	KARMA NO.	Description	Quantity (PCS)	Remark
26	ZMX160-101026	Worm	1	
27	ZMX160-101027	Spacer	1	
28	ZMX160-101028	Rotor	1	
29	ZMX160-101029	Stator	1	
28+29	ZMX160-101028Z	Motor Assembly (#28+29)	1	
30	ZMX160-101030	Bearing Housing	1	
31	ZMX160-101031	Rear Cover	1	
32	ZMX160-101032	Motor Fan	1	
33	ZMX160-101033	Bevel Pinion(30T)	1	
34	ZMX160-101034	Oil Baffle	1	
35	ZMX160-101035	Hub Attachment	1	
36	ZMX160-101036	Attachment Hole Plug	1	
37	ZMX160-101037	Thumb Screw	1	
38	ZMX160-101038	Shift Handle Knob	1	
39	ZMX160-101039	Shift Handle	1	
40	ZMX160-101040	Handle Base	1	
41	ZMX160-101041	Eccentric Shift Shaft	1	
42	ZMX160-101042	Shift Selector	1	
43	ZMX160-101043	Eccentric Shaft	1	
44	ZMX160-101044	Compression Spring	2	
45	ZMX160-101045	Steel Ball	2	
46	ZMX160-101046	Shifter Fixed Shaft	1	
47	ZMX160-101047	Shift Fork	1	
48	ZMX160-101048	Shift Fork Plunger	2	
49	ZMX160-101049	Compression Spring	2	
50	ZMX160-101050	Locating Screw	3	

## MX160-101(PMA1040) Spare Parts List

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Part No. of Diagram	KARMA NO.	Description	Quantity (PCS)	Remark
51	ZMX160-101051	Internal Pinion(18T)	1	
52	ZMX160-101052	Internal Drive Gear (59T)	1	
53	ZMX160-101053	Planetary Head	1	
54	ZMX160-101054	Head Ring (For Non Safety Guard Unit)	1	
55	ZMX160-101055	Agitating Shaft	1	
56	ZMX160-101056	tapered Pin	1	
57	ZMX160-101057	Spacer	1	
58	ZMX160-101058	Column	1	
59	ZMX160-101059	Slideway	2	
60	ZMX160-101060	Apron	1	
61	ZMX160-101061	Base	1	
61A	ZMX160-101061A	Foot Pad (Front)	2	
61B	ZMX160-101061B	Foot Pad (Back)	2	
62	ZMX160-101062	Column Cover	1	
63	ZMX160-101063	Column Cover	4	
64	ZMX160-101064	Wire Protection Plate	1	
65	ZMX160-101065	Power Board Plate	1	
66	ZMX160-101066	Bowl Clamp (Left)	1	
67	ZMX160-101067	Bowl Clamp (Right)	1	
68	ZMX160-101068	Bowl Locating Pin	2	
69	ZMX160-101069	Bowl Support	1	
	ZMX160-101069A	Bowl Support Cover (Right)	1	
	ZMX160-101069B	Bowl Support Cover (Left)	1	
	ZMX160-101069C	Bowl Support Guard Plate	1	
70	ZMX160-101070	Compression Spring	2	
71	ZMX160-101071	Bowl Position Pin	1	

## MX160-101(PMA1040) Spare Parts List

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Part No. of Diagram	KARMA NO.	Description	Quantity (PCS)	Remark
72	ZMX160-101072	Lifting Bar	1	
73	ZMX160-101073	Lifting Handle Bracket	1	
74	ZMX160-101074	Inner Arm	1	
75	ZMX160-101075	Bowl Lift Handle	1	
76	ZMX160-101076	Compression Spring	1	
77	ZMX160-101077	SS Bowl	1	
78	ZMX160-101078	AL Beater	1	
79	ZMX160-101079	AL Hook	1	
80	ZMX160-101080	SS Whip	1	
81	ZMX160-101081	Fixed Seat for Safty Guard	1	
82	ZMX160-101082	Moving Sheet	1	
83	ZMX160-101083	Fixed Ring	1	
84	ZMX160-101084	Seat for Micro Switch	1	
85	ZMX160-101085	Plunger	1	
86	ZMX160-101086	Compression Spring	1	
87	ZMX160-101087	Locating Screw	2	
88	ZMX160-101088	Fixed Sheet of Safety Guard	1	
89	ZMX160-101089	Covering Sheet of Slideway	2	
90	ZMX160-101090	Government Switch Plate	1	
91	ZMX160-101091	Government Switch	1	
92	ZMX160-101092	Capacitor	1	
93	ZMX160-101093	Green Button Switch - Old	1	
	ZMX160-101093A	Green Button Switch - New (From 2020/July)	1	
94	ZMX160-101094	Emergency Stop(Red) - Old	1	
	ZMX160-101094A	Emergency Stop(Red) - New (From 2020/July)	1	
96	ZMX160-101096	Timer with Knob	1	

## MX160-101(PMA1040) Spare Parts List

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Part No. of Diagram	KARMA NO.	Description	Quantity (PCS)	Remark
97	ZMX160-101097	Contactora	1	
98	ZMX160-101098	Terminal block	1	
99	ZMX160-101099	Wire connector	1	
100	ZMX160-101100	Plug & Cable	1	
101	ZMX160-101101	Micro Switch	1	
101A	ZMX160-101101A	Micro Switch	1	
102	ZMX160-101102	Bearing BR-6206Z	2	
103	ZMX160-101103	Bearing BR-6207ZZ	1	
104	ZMX160-101104	Bearing BR-6005Z	2	
105	ZMX160-101105	Bearing BR-6205Z	3	
106	ZMX160-101106	Bearing BR-6204ZZ	1	
107	ZMX160-101107	Self Lubricating Bearing	2	
108	ZMX160-101108	Bearing BR-6205Z	4	
109	ZMX160-101109	Bearing BR-6206Z	4	
110	ZMX160-101110	Oil Seal 44x60x09	1	
111	ZMX160-101111	Oil Seal 32x52x08	1	
112	ZMX160-101112	Oil Seal 30x45x07	1	
113	ZMX160-101113	Oil Seal 45x55x08	1	
114	ZMX160-101114	Oil Seal 35x62x10	1	
115	ZMX160-101115	O Ring P9	1	
116	ZMX160-101116	C-type Snap Ring S35	1	
117	ZMX160-101117	C-type Snap Ring S25	2	
118	ZMX160-101118	C-type Snap Ring S32	1	
119	ZMX160-101119	C-type Snap Ring R47	1	
120	ZMX160-101120	C-type Snap Ring S24	1	
121	ZMX160-101121	Key 8x8x30	2	

## MX160-101(PMA1040) Spare Parts List

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Part No. of Diagram	KARMA NO.	Description	Quantity (PCS)	Remark
122	ZMX160-101122	Key 8x8x50	1	
123	ZMX160-101123	Key 8x8x20	1	
124	ZMX160-101124	Key 8x8x25	2	
125	ZMX160-101125	Key 8x8x25	4	
126	ZMX160-101126	Key 6x6x25	1	
127	ZMX160-101127	Key 1/4x1/4x65	1	
128	ZMX160-101128	Spring Pin 8x25	2	
129	ZMX160-101129	Parallel Pin 6x29	1	
130	ZMX160-101130	Spring Pin 4x24	1	
131	ZMX160-101131	Spring Pin 10x24	2	
132	ZMX160-101132	Spring Pin 8x24	4	
133	ZMX160-101133	Spring Pin 4x24	2	
134	ZMX160-101134	Washer M20	1	
135	ZMX160-101135	Nut MN20	1	
136	ZMX160-101136	Screw 1/4x1-1/2	1	
137	ZMX160-101137	Screw 1/4x2-1/2	1	
138	ZMX160-101138	Bolt 5/16x1	8	
139	ZMX160-101139	Bolt 5/16x3/4	6	
140	ZMX160-101140	Bolt 1/4x5/8	8	
141	ZMX160-101141	Bolt 3/8x1	4	
142	ZMX160-101142	Bolt 1/2x3/4	2	
143	ZMX160-101143	Bolt 5/16x1-1/4	4	
144	ZMX160-101144	Screw 3/16x3/8	8	
145	ZMX160-101145	Cap Screw 1/2x1-1/4	4	
146	ZMX160-101146	Bolt 3/8x1	1	
147	ZMX160-101147	Cap Screw 5/16x3/4	8	

## MX160-101(PMA1040) Spare Parts List

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Part No. of Diagram	KARMA NO.	Description	Quantity (PCS)	Remark
148	ZMX160-101148	Cap Screw 3/8x1-1/2	4	
149	ZMX160-101149	Cap 1/4x1	4	
150	ZMX160-101150	Screw 3/16x1/4	27	
151	ZMX160-101151	Bolt 5/16x1	2	
152	ZMX160-101152	Set Screw 5/16x3/8	3	
153	ZMX160-101153	Set Screw 5/16x3/8	2	
154	ZMX160-101154	Set screw 5/16x1-3/4	4	
155	ZMX160-101155	Mach Screw 3/16x1/4	4	
156	ZMX160-101156	Bolt 1/4x1	2	
157	ZMX160-101157	Screw 3/16x4	4	
158	ZMX160-101158	Tapered Pin 4x32	1	
159	ZMX160-101159	Flat Washer 1/2	3	
160	ZMX160-101160	Flat Washer /12	4	
161	ZMX160-101161	Spring Washer 3/8	8	
162	ZMX160-101162	Spring Washer 1/2	6	
163	ZMX160-101163	Spring 5/16	2	
164	ZMX160-101164	Nut -3/8x16NC	3	
165	ZMX160-101165	Nut 5/16x18NC	1	
166	ZMX160-101166	Nut 1/2x12NC	6	
167	ZMX160-101167	Set screw 5/16x1	1	
168	ZMX160-101168	O ring 33.5x37.5x2	1	
177	ZMX160-101177	Plate of Micro Switch	1	
178	ZMX160-101178	Micro Switch - Speed Shift	1	
179	ZMX160-101179	Screw 5/32x1/4	2	
180	ZMX160-101180	Screw 1/8x1/2	2	
181	ZMX160-101181	Plug	2	

## MX160-101(PMA1040) Spare Parts List

### 40L GEAR DRIVEN MIXER

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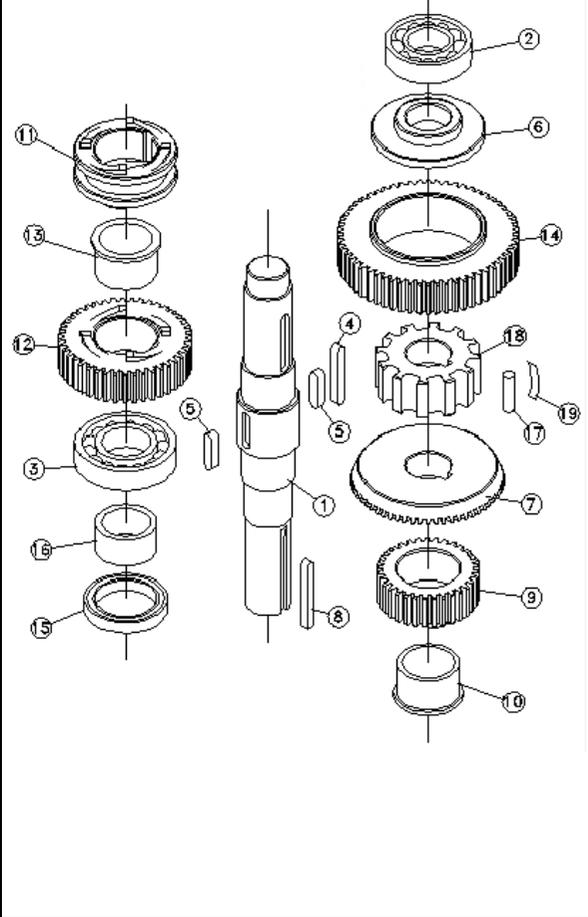
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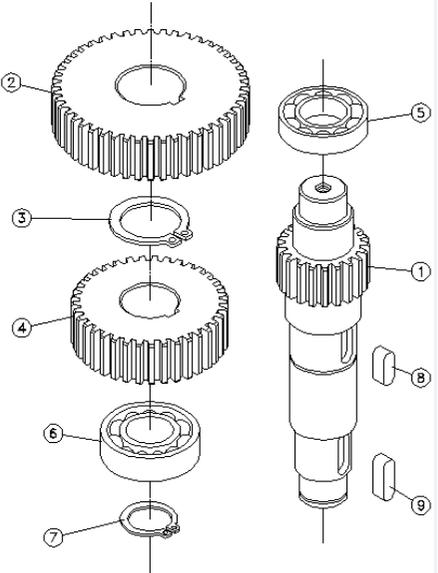
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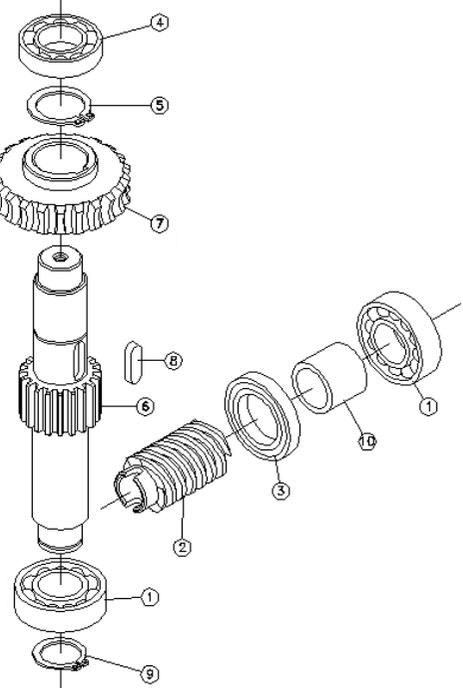
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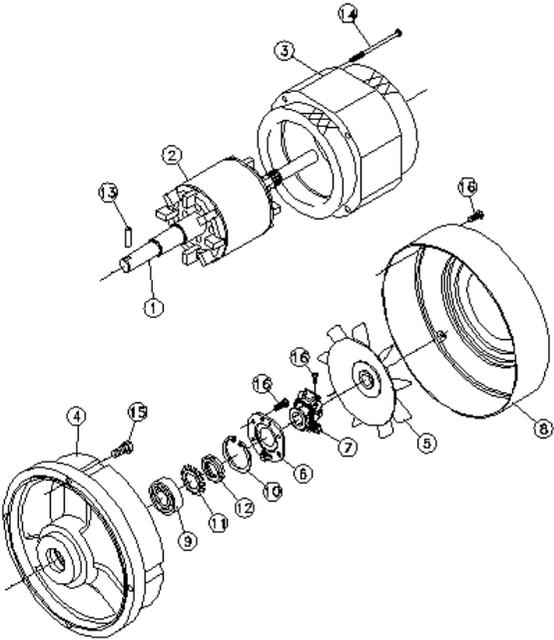
Prepared by : Michelle

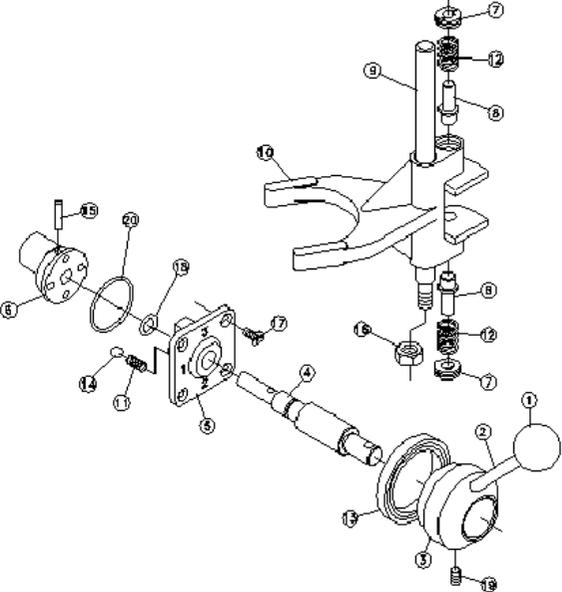
Part No. of Diagram	KARMA NO.	Description	Quantity (PCS)	Remark
183	ZMX160-101183	Screw 3/16x1/4	10	
184	ZMX160-101184	Bearing	1	
185	ZMX160-101185	Hex Screw 5x5	1	
186	ZMX160-101186	Screw 3/16x3/8	10	
187	ZMX160-101187	Shaft of Motor	1	
188	ZMX160-101188	Screw 3/16x3/8	1	
189	ZMX160-101189	S/S Screw 3/16x1/4	8	

Drawing	Drawing of Assemblyin	No. of Diagram	Parts No.	Description	QTY	Remark
	MX160-101 (PMA1040)		<b>ZMX160-101-PS</b>	<b>Planetary Shaft Assembling Set</b>		
	1	102	ZMX160-101102	Bearing BR-6206Z	1	
	6	9	ZMX160-101009	Detain-Fixed Cover	1	
	14	10	ZMX160-101010	Low speed Gear (58T)	1	
	18	11	ZMX160-101011	Sleeve Drive	1	
	7	12A	ZMX160-101012A	Washer (For Non HUB Unit)	1	
	9	13	ZMX160-101013	High Speed Gear (33T)	1	
	10	14	ZMX160-101014	Copper Washer (33T)	1	
	17	19	ZMX160-101019	Pin	1	
	19	20	ZMX160-101020	Spring Sheet	1	
	1	8	ZMX160-101008	Planetary Shaft	1	
	5	121	ZMX160-101121	Key 8x8x30	2	
	4	122	ZMX160-101122	Key 8x8x50	1	
	8	127	ZMX160-101127	Key 1/4x1/4x65	1	
	11	15	ZMX160-101015	Clutch	1	
	13	16	ZMX160-101016	Copper Washer (45T)	1	
	12	17	ZMX160-101017	45T Gear	1	
	3	103	ZMX160-101103	Bearing BR-6207ZZ	1	
	16	18	ZMX160-101018	Spacer	1	
	15	110	ZMX160-101110	Oil Seal 44x60x09	1	

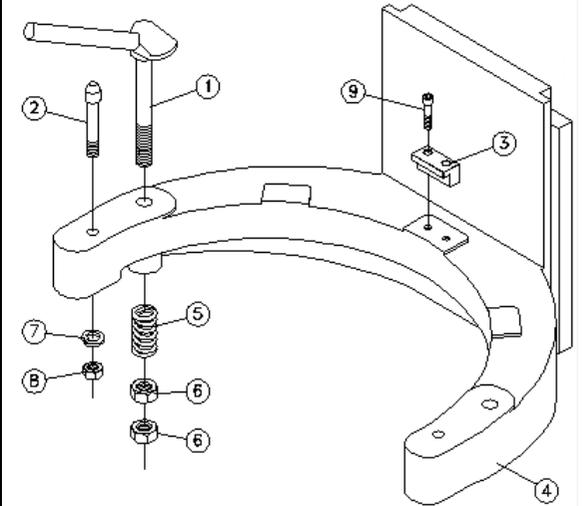
Drawing	Drawing of Assemblyin	No. of Diagram	Parts No.	Description	QTY	Remark
	MX160-101 (PMA1040)		<b>ZMX160-101-TS</b>	<b>Transmission Shaft Assembling Set</b>		
	5	104	ZMX160-101104	Bearing BR-6005Z	1	
	1	21	ZMX160-101021	Shaft Gear (22T)	1	
	8	123	ZMX160-101123	Key 8x8x20	1	
	9	124	ZMX160-101124	Key 8x8x25	1	
	2	22	ZMX160-101022	47T Gear	1	
	3	116	ZMX160-101116	C-type Snap Ring S35	1	
	4	23	ZMX160-101023	35T Gear	1	
	6	105	ZMX160-101105	Bearing BR-6205Z	1	
7	117	ZMX160-101117	C-type Snap Ring S25	1		

Drawing	Drawing of Assemblyin	No. of Diagram	Parts No.	Description	QTY	Remark
	MX160-101 (PMA1040)		<b>ZMX160-101-WS</b>	<b>Worm Gear Shaft Assembling Set</b>		
	4	104	ZMX160-101104	Bearing BR-6005Z	1	
	5	118	ZMX160-101118	C-type Snap Ring S32	1	
	7	25	ZMX160-101025	Worm Gear	1	
	6	24	ZMX160-101024	Worm Gear Shaft	1	
	8	124	ZMX160-101124	Key 8x8x25	1	
	1	105	ZMX160-101105	Bearing BR-6205Z	1	
	9	117	ZMX160-101117	C-type Snap Ring S25	1	
	2	26	ZMX160-101026	Worm	1	
	3	111	ZMX160-101111	Oil Seal 32x52x08	1	
	10	27	ZMX160-101027	Spacer	1	
	1	184	ZMX160-101184	Bearing BR-6205LLB	1	

Drawing	Drawing of Assemblyin	No. of Diagram	Parts No.	Description	QTY	Remark
	MX160-101 (PMA1040)		<b>ZMX160-101-A01</b>	<b>Motor &amp; Bearing Housing Cover Assembling Set</b>		
	13	129	ZMX160-101132	Spring Pin 8x24	1	
	1	187	ZMX160-101187	Shaft of Motor	1	
	2+3	28+29	ZMX160-101028Z	Motor Assembly (#28+29)	1	
	4	30	ZMX160-101030	Bearing Housing	1	
	15	143	ZMX160-101143	Bolt 5/16x1-1/4	4	
	14	157	ZMX160-101157	Screw 3/16x3-3/4	4	
	9	106	ZMX160-101106	Bearing BR-6204ZZ	1	
	11	134	ZMX160-101134	M20	1	
	12	135	ZMX160-101135	MN20	1	
	10	119	ZMX160-101119	C-type Snap Ring R47	1	
	6	90	ZMX160-101090	Government Switch Plate	1	
	7	91	ZMX160-101091	Government Switch	1	
	16	150	ZMX160-101150	Screw 3/16x1/4	4	
	8	31	ZMX160-101031	Rear Cover	1	
	5	32	ZMX160-101032	Motor Fan	1	

Drawing	Drawing of Assemblyin	No. of Diagram	Parts No.	Description	QTY	Remark
	MX160-101 (PMA1040)		<b>ZMX160-101-SG</b>	<b>Shifter Shaft and Selector Assembling Set</b>		
	9	46	ZMX160-101046	Shifter Fixed Shaft	1	
	10	47	ZMX160-101047	Shift Fork	1	
	8	48	ZMX160-101048	Shift Fork Plunger	2	
	12	49	ZMX160-101049	Compression Spring	2	
	7	50	ZMX160-101050	Locating Screw	2	
	-	161	ZMX160-101161	Spring Washer 3/8	1	
	16	164	ZMX160-101164	Nut -3/8x16NC	1	
	1	38	ZMX160-101038	Shift Handle Knob	1	
	2	39	ZMX160-101039	Shift Handle	1	
	3	40	ZMX160-101040	Handle Base	1	
	19	167	ZMX160-101167	Set screw 3/16x1/2	1	
	13	113	ZMX160-101113	Oil Seal 45x55x08	1	
	4	41	ZMX160-101041	Eccentric Shift Shaft	1	
	5	42	ZMX160-101042	Shift Selector	1	
	6	43	ZMX160-101043	Eccentric Shaft	1	
	11	44	ZMX160-101044	Compression Spring	2	
	14	45	ZMX160-101045	Steel Ball	2	
	20	168	ZMX160-101168	O ring 33.5x37.5x2	1	
	15	130	ZMX160-101130	Spring Pin 4x24	1	
18	115	ZMX160-101115	O Ring P9	1		
17	155	ZMX160-101155	Mach Screw 3/16x1/4	4		

Drawing	Drawing of Assemblyin	No. of Diagram	Parts No.	Description	QTY	Remark
	MX160-101 (PMA1040)		<b>ZMX160-101-PH</b>	<b>Planetary Shaft Assembling Set</b>		
	7	120	ZMX160-101120	C-type Snap Ring S24	1	
	2	51	ZMX160-101051	Internal Pinion(18T)	1	
	8	105	ZMX160-101105	Bearing BR-6205Z	1	
	9	102	ZMX160-101102	Bearing BR-6206Z	1	
	10	114	ZMX160-101114	Oil Seal 35x62x10	1	
	11	126	ZMX160-101126	Key 6x6x25	1	
	5	55	ZMX160-101055	Agitating Shaft	1	
	12	56	ZMX160-101056	tapered Pin	1	
	1	52	ZMX160-101052	Internal Drive Gear (59T)	1	
	13	141	ZMX160-101141	Bolt 3/8x1	4	
	4	53	ZMX160-101053	Planetary Head	1	
	16	142	ZMX160-101142	Bolt 1/2x3/4	2	
	6	57	ZMX160-101057	Spacer	1	
	15	161	ZMX160-101161	Spring Washer 3/8	1	
	14	146	ZMX160-101146	Bolt 3/8x1	1	
	3	54	ZMX160-101054	Head Ring (For Non Safety Guard Unit)	1	

Drawing	Drawing of Assemblyin	No. of Diagram	Parts No.	Description	QTY	Remark
	MX160-101 (PMA1040)		<b>ZMX160-101-BA</b>	<b>Bowl Support Arm Assemblying Set</b>		
	1	66	ZMX160-101066	Bowl Clamp (Left)	1	
	1	67	ZMX160-101067	Bowl Clamp (Right)	1	
	2	68	ZMX160-101068	Bowl Locating Pin	2	
	4	69	ZMX160-101069	Bowl Support	1	
	-	69A	ZMX160-101069A	Bowl Support Cover (Right)	1	
	-	69B	ZMX160-101069B	Bowl Support Cover (Left)	1	
	-	69C	ZMX160-101069C	Bowl Support Guard Plate	1	
	5	70	ZMX160-101070	Compression Spring	2	
	3	71	ZMX160-101071	Bowl Position Pin	1	
	9	156	ZMX160-101156	Bolt 1/4x1	2	
	7	161	ZMX160-101161	Spring Washer 3/8	2	
	-	162	ZMX160-101162	Spring Washer 1/2	2	
	8	164	ZMX160-101164	Nut -3/8x16NC	2	
	6	166	ZMX160-101166	Nut 1/2x12NC	4	

Drawing	Drawing of Assemblyin	No. of Diagram	Parts No.	Description	QTY	Remark
	MX160-101 (PMA1040)		<b>ZMX160-101-BL</b>	<b>Bowl Lift Handle Assemblying Set</b>		
	11	133	ZMX160-101133	Spring Pin 4x25	1	
	1	72	ZMX160-101072	Lifting Bar	1	
	3	74	ZMX160-101074	Inner Arm	1	
	4	75	ZMX160-101075	Bowl Lift Handle	1	
	7	152	ZMX160-101152	Set Screw 5/16x3/8	1	
	8	158	ZMX160-101158	Tapered Pin 4x32	1	
	6	159	ZMX160-101159	Flat Washer 1/2	1	
	11	133	ZMX160-101133	Spring Pin 4x25	1	
	2	73	ZMX160-101073	Lifting Handle Bracket	1	
	12	151	ZMX160-101151	Bolt 5/16x3/8	2	
	13	163	ZMX160-101163	Spring 5/16	2	
	6	159	ZMX160-101159	Flat Washer 1/2	1	
	5	76	ZMX160-101076	Compression Spring	1	
	6	159	ZMX160-101159	Flat Washer 1/2	4	
	9	166	ZMX160-101166	Nut 1/2x12NC	1	
	10	160	ZMX160-101160	Flat Washer /12	4	
	9	166	ZMX160-101166	Nut 1/2x12NC	1	

Drawing	Drawing of Assemblyin	No. of Diagram	Parts No.	Description	QTY	Remark
	MX160-101 (PMA1040)		<b>ZMX160-101-SA</b>	<b>Safety Guard Assembling Set</b>		
	1	81	ZMX160-101081	Fixed Seat for Safty Guard	1	
	7	153	ZMX160-101153	Set Screw 5/16x3/8	2	
	4	88	ZMX160-101088	Fixed Sheet of Safety Guard	1	
	2	82	ZMX160-101082	Moving Sheet	1	
	3	83	ZMX160-101083	Fixed Ring	1	
	5	144	ZMX160-101088	Fixed Sheet of Safety Guard	1	
	11	84	ZMX160-101084	Seat for Micro Switch	1	
	10	85	ZMX160-101085	Plunger	1	
	9	86	ZMX160-101086	Compression Spring	1	
	8	87	ZMX160-101087	Locating Screw	1	
	6	183	ZMX160-101183	Screw 3/16x1/4	4	